

Stub Length



Uncoated



AlTiN Coated

Carbide, Stub Length, 135° Split Point, 15° Helix (RD21009-.5000)

Drill Size	Decimal Equiv	Flute Length	OAL	Uncoated Part #	AlTiN Coated Part #
I	.2720	1-1/4	2-1/2	RD21009	RD23009
J	.2770	1-1/4	2-1/2	RD21010	RD23010
K	.2810	1-1/4	2-1/2	RD21011	RD23011
9/32	.2812	1-1/4	2-1/2	RD21118	RD22118
L	.2900	1-1/4	2-1/2	RD21012	RD23012
M	.2950	1-1/4	2-1/2	RD21013	RD23013
19/64	.2969	1-1/4	2-1/2	RD21119	RD22119
N	.3020	1-1/4	2-1/2	RD21014	RD23014
5/16	.3125	1-1/4	2-1/2	RD21120	RD22120
O	.3160	1-3/8	3	RD21015	RD23015
P	.3230	1-3/8	3	RD21016	RD23016
21/64	.3281	1-3/8	3	RD21121	RD22121
Q	.3320	1-3/8	3	RD21017	RD23017
R	.3390	1-3/8	3	RD21018	RD23018
11/32	.3438	1-3/8	3	RD21122	RD22122
S	.3480	1-3/8	3	RD21019	RD23019
T	.3580	1-3/8	3	RD21020	RD23020
23/64	.3594	1-3/8	3	RD21123	RD22123
U	.3680	1-3/8	3	RD21021	RD23021
3/8	.3750	1-3/8	3	RD21124	RD22124
V	.3770	1-3/8	3	RD21022	RD23022
W	.3860	1-3/8	3	RD21023	RD23023
25/64	.3906	1-3/8	3	RD21125	RD22125
X	.3970	1-3/8	3	RD21024	RD23024
Y	.4040	1-3/8	3	RD21025	RD23025
13/32	.4062	1-3/8	3	RD21126	RD22126
Z	.4130	1-3/8	3	RD21026	RD23026
27/64	.4219	1-3/8	3	RD21127	RD22127
7/16	.4375	1-3/8	3	RD21128	RD22128
29/64	.4531	1-3/8	3	RD21129	RD22129
15/32	.4688	1-3/8	3	RD21130	RD22130
31/64	.4844	1-3/8	3	RD21131	RD22131
1/2	.5000	1-3/8	3	RD21132	RD22132

NOTE: Sizes under 1/8" diameter are not split point.



Speeds & Feeds page 338.

Tolerances

+.0000, -.0005